OPERATOR : GRIMALDI COMPAGNIA DI NAVIGAZIONE S.P.A.

FLEET SERIAL NOS:

40 ft. - 120 ton General Cargo Rolltrailer (2.5M)

FRGC	120037	3	FRGC	120038	9	FRGC	120039	4
FRGC	120040	8	FRGC	120041	3	FRGC	120042	9
FRGC	120043	4	FRGC	120044	0	FRGC	120045	5
FRGC	120046	0	FRGC	120047	6	FRGC	120048	1
FRGC	120049	7	FRGC	120050	0	FRGC	120051	6
FRGC	120052	1	FRGC	120053	7	FRGC	120054	2
FRGC	120055	8	FRGC	120056	3	FRGC	120057	9
FRGC	120058	4	FRGC	120059	0	FRGC	120060	3
FRGC	120061	q						

EC-Homologation Declaration (CCE) conforming to EC directive on machines 89/392/EEC, Annex II A

Type of Machine:- 40FT - 100 TONNES CAPACITY ROLL TRAILERS (2.5M)

40FT - 120 TONNES CAPACITY ROLL TRAILERS (2.5M)

Order No:- 915436/00615979/0116676 (San Paolo Leasint S.P.A.)

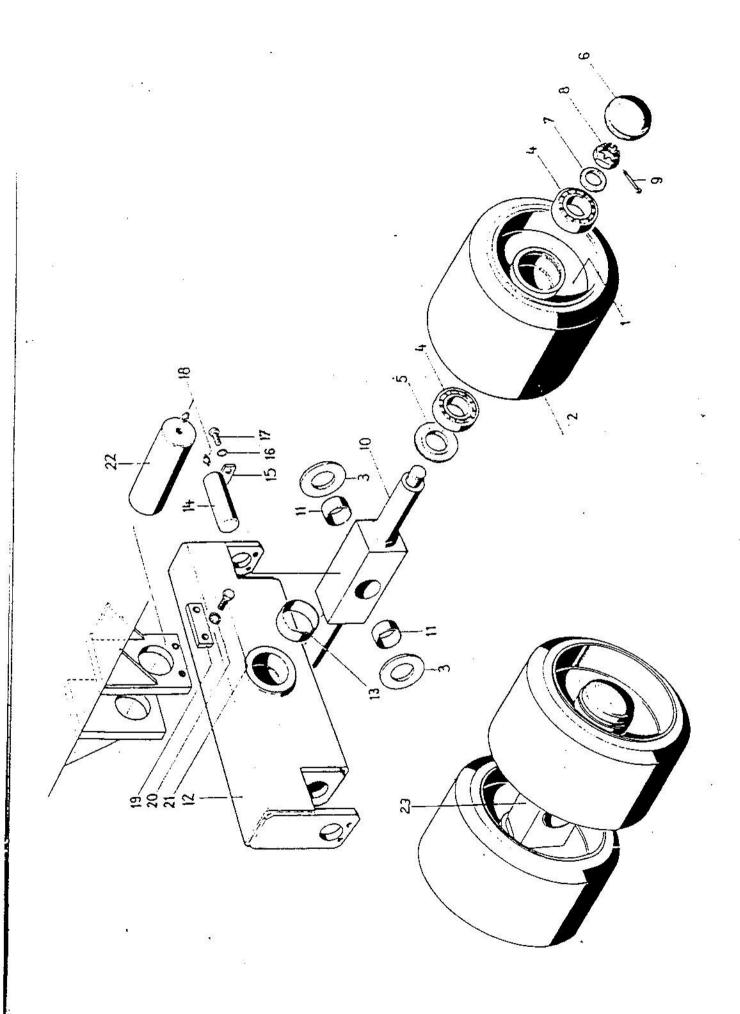
developed, designed and manufactured according to:

EC Directives for Machinery (89/392EWG)

The following national homologation standards, directives and specifications have been applied:-

DIN EN 287-1 (re welding and weld preparation of steelwork)
DIN EN 292 (safety of machines, general rules and general design regulations)

Date: 19th June 2001



SPARE PARTS SCHEDULE :

TSC 30051 - TSC 30052

RUNNING GEAR DRG NOS : 2.10.29.0016

40 ft. - 120 ton Rolltrailer

IT

EM	DESCRIPTION	
100		
1	Steel Wheel Rim (basic)	
2	Steel banded 28" x 16"/22" solid rubber tyre	(559 x406/559 mm)
3	Steel Axle Spacer Washer (DIN 125)	
4	Taper Roller Bearing	
5	Oil Seal 90/40	
6	Steel Hubcap	
7	E	
8	Lock Nut (M100)	
9	Lock Ring	
10	Pendle Axle (basic)	
11	Axle Bush 90/95-40 (2)	
12	Rocker Beam (basic) 1100 mm centres	
13	Rocker Bush 120/140-60 (2)	
14	Mild Steel Axle Pin 90mm dia.	
15	Keep Plate (axle pin)	

- 15 Keep Plate (axie pin)
- 16 Lock washer (axle keep plate)
- 17 Treaded Bolt M12 (axle keep plate)
- 18 Grease Nipple
- 19 Keep Plate (rocker pin)
- 20 Lock Washer (rocker keep plate)
- 21 Threaded Bolt M16 (rocker keep plate)
- 22 Mild Steel Rocker Pin 120 mm dia.
- 23 Complete Pendle Wheel & Axle Assembly
 - With press-on 28" x 16" /22" steel banded
 - Solid Rubber single tyres (559x406/559 mm)

TORQUE MAINTENANCE SCHEDULE:

A. Inspection + Torque Schedule:

- Immediately within the first initial 24 hours operational service
- · At the end of the first week of operation service
- Thereafter, at least every month as part of a standard monthly inspection routine

B. Wheel Set (castle nut M48):

Should be checked every month to ensure that the torque is correct and that the retaining split pin is firmly in position.

If necessary, tighten up to a maximum torque of 900 Nm.

C. Keep Plate Bolts (M12 & M16)

The 4 rocker pin keep plate bolts and 8 axle keep plate bolts should be both visually and manually checked and if necessary torqued up to:

Max. 40 Nm M12 (8.8) axle keep plate bolts

Max. 100 Nm M18 (8.8) rocker keep plate bolts

Inspection and torque schedule as detailed under "A"

SERVICE MANUAL

40 ft.- 120 ton General Cargo Rolltrailer

GENERAL:

The following general checks and maintenance procedures should be carried out on a regular basis to ensure safe and trouble free operations.

TYRES + WHEELS:

The steel banded solid rubber tyres are pressed onto the fully welded steel rims. A minimum monthly visual inspection for tyre damage is recommended.

LUBRICATION:

There are a total of 14 lubrication points in the running gear assembly

- One at the end of the each mild steel (C35) axle pivot pin (total 4)

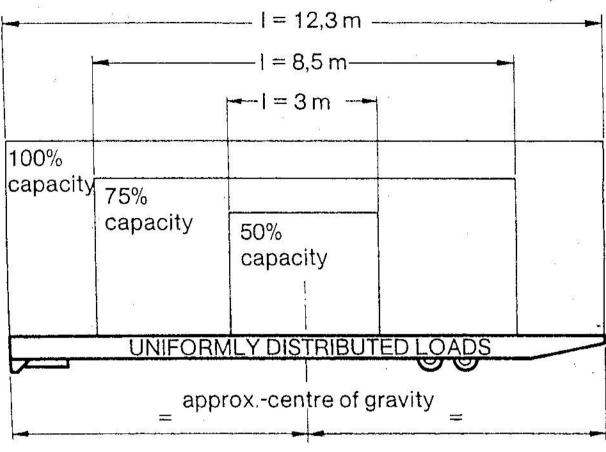
- One at the end of each mild steel (C35) rocker pivot pin (total 2)

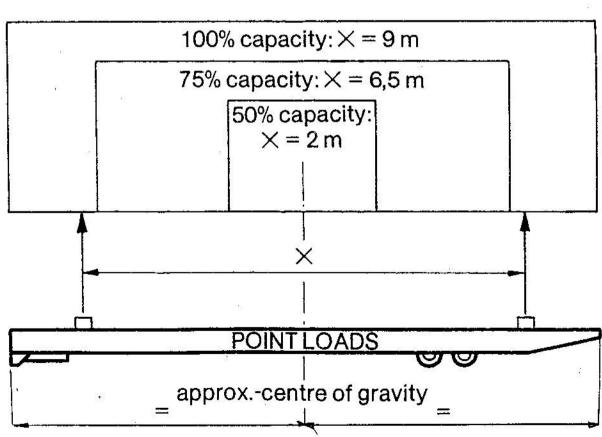
- One in each of the steel wheel rim. (total 8)

Regular lubrication of all 14 lube points at the end of the first month's operation thereafter, at least every 6 months. Make sure that all the plastic hubcaps are intact and firmly in position.

Use multi-purpose bearing grease (e.g. SKF GEM2 or LGEV2)

LOAD DIAGRAM





Technical Data

40 ft. - 120 ton General Cargo Rolltrailer (2.5M)

Max. Payload

120.000 kgs

Platform Size L x W

12,315 x 2.640 mm.

Platform Height

870 mm / 920 mm (front / over running gear)

Decking

60 mm. pine wood impregnated

Solid Rubber Tyre Size

28" x 16" /22" (711 x 406/559 mm) steel banded

Accessories

4 x Container Locating Spigots (retractable)

4 x " D" Shackles

Unladen Forklift Pockets (2050 mm centres)

Safety Hooks (at the coupling tunnel)

22 x Lashings Bars

(2+9+9+2)

 $12 \times Stanchion Pockets (2 + 4 + 4 + 2)$

Steel "Stacking" Plates over running gear

Load Distribution

King Pin Load

max. 30 tons

1st Axle Line

max. 25 tons x 2

2nd Axle Line

max. 25 tons x 2

Tare Weight

approx. 10.000 kgs.

OPERATOR: ATLANTICA di NAVIGAZIONE S.P.A of NAPLES - ITALY