EC-Homologation Declaration (CCE) conforming to EC directive on machines 89/392/EEC, Annex II A

Type of Machine: 40FT - 100 TONNES CAPACITY ROLL TRAILERS (2.5M)

40FT - 120 TONNES CAPACITY ROLL TRAILERS (2.5M)

Order No:-

915436/00615979/0116676 (San Paolo Leasint S.P.A.)

developed, designed and manufactured according to:

EC Directives for Machinery (89/392EWG)

The following national homologation standards, directives and specifications have been applied:-

DIN EN 287-1 (re welding and weld preparation of steelwork)
DIN EN 292 (safety of machines, general rules and general design regulations)

OPERATOR : GRIMALDI COMPAGNIA DI NAVIGAZIONE S.P.A.

FLEET SERIAL NOS:

40 ft. - 100 ton General Cargo Rolltrailer (2.5M)

FRGC 100041		FRGC 1000	. 33 32		100043	0.23
FRGC 100044	-	FRGC 1000			100046	
FRGC 100047	8	FRGC 1000			100049	
FRGC 100050	2	FRGC 1000	51 8	FRGC	100052	3
FRGC 100053	9	FRGC 1000	54 4	FRGC	100055	0
FRGC 100056	5	FRGC 1000	57 0	FRGC	100058	6
FRGC 100059	1	FRGC 1000	60 5	FRGC	100061	0
FRGC 100062	6	FRGC 1000	63 1	FRGC	100064	7
FRGC 100065	2					

Technical Data

TSC 30051

40 ft. - 100 ton General Cargo Rolltrailer (2.5M)

Max. Payload

100.000 kgs

Platform Size L x W

12,315 x 2.570 mm.

Platform Height

820 mm / 870 mm (front / over running gear)

Decking

60 mm. pine wood impregnated

Solid Rubber Tyre Size

22" x 16" /16" (559 x405/405 mm) steel banded

Accessories

4 x Container Locating Spigots (retractable)

4 x " D" Shackles

Unladen Forklift Pockets (2050 mm centres)

Safety Hooks (at the coupling tunnel)

22 x Lashings Bars

(2+9+9+2)

 $20 \times \text{Stanchion Pockets}$ (2 + 8 + 8 + 2)

Steel "Stacking" Plates over running gear

Load Distribution

King Pin Load

max. 26 tons

1st Axle Line

max. 20.5 tons x 2

2nd Axle Line

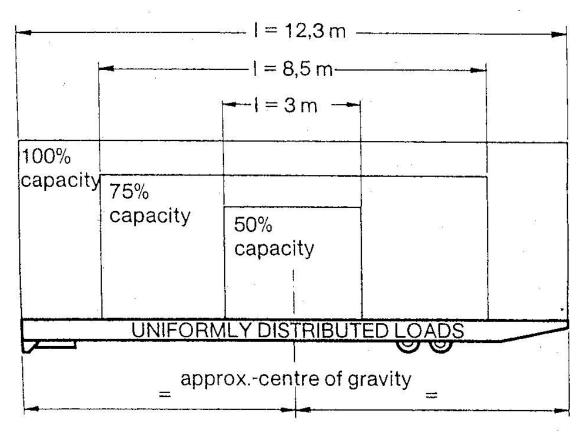
max. 20.5 tons x 2

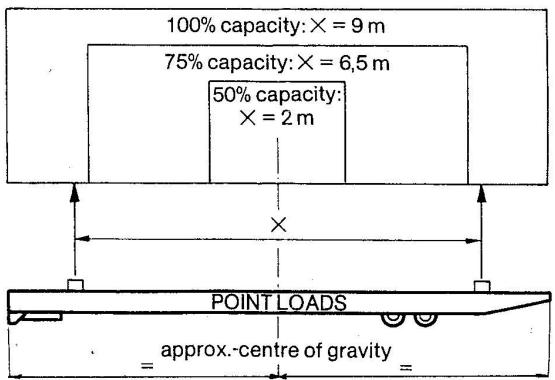
Tare Weight

approx. 8000kgs

OPERATOR: ATLANTICA di NAVIGAZIONE S.P.A of NAPLES - ITALY

LOAD DIAGRAM





SERVICE MANUAL

40 ft. - 100 ton General Cargo Rolltrailer

GENERAL:

The following general checks and maintenance procedures should be carried out on a regular basis to ensure safe and trouble free operations.

TYRES + WHEELS:

The steel banded solid rubber tyres are pressed onto the fully welded steel rims. A minimum monthly visual inspection for tyre damage is recommended.

LUBRICATION:

There are a total of 14 lubrication points in the running gear assembly

- One at the end of the each mild steel (C35) axle pivot pin (total 4)
- One at the end of each mild steel (C35) rocker pivot pin (total 2)
- One in each of the steel wheel rim. (total 8)

Regular lubrication of all 14 lube points at the end of the first month's operation thereafter, at least every 6 months. Make sure that all the plastic hubcaps are intact and firmly in position.

Use multi-purpose bearing grease (e.g. SKF GEM2 or LGEV2)

TORQUE MAINTENANCE SCHEDULE:

A. Inspection + Torque Schedule:

- Immediately within the first initial 24 hours operational service
- · At the end of the first week of operation service
- Thereafter, at least every month as part of a standard monthly inspection routine

B. Wheel Set (castle nut M48):

Should be checked every month to ensure that the torque is correct and that the retaining split pin is firmly in position.

If necessary, tighten up to a maximum torque of 900 Nm.

C. Keep Plate Bolts (M12 & M16)

The 4 rocker pin keep plate bolts and 8 axle keep plate bolts should be both visually and manually checked and if necessary torqued up to:

Max. 40 Nm M12 (8.8) axle keep plate bolts

Max. 100 Nm M18 (8.8) rocker keep plate bolts

Inspection and torque schedule as detailed under "A"

SPARE PARTS SCHEDULE:

TSC 30051 - TSC 30052

RUNNING GEAR DRG NOS : 2.10.29.0016

40 ft. - 100 ton Rolltrailer

DESCRIPTION ITEM

1	Steel Wheel Rim (basic)
2	Steel banded 22" x 16" / 16" solid rubber tyre (559x405/405 mm)
3	Steel Axle Spacer Washer (DIN 125)
4	Taper Roller Bearing
5	Oil Seal 90/40
6	Plastic Hub Cap
7	<u>=</u>
В	Castle Nut (M48)
9	Split Pin (Din 94)
10	Pendle Axle (basic)
11	Axle Bush 90/40 (2)
12	Rocker Beam (basic) 1100 mm centres

- 13 Rocker Bush 100/60 (2)
- Mild Steel Axle Pin 90 mm dia. 14
- 15 Keep Plate (axle pin)
- 16 Lock washer (axle keep plate)
- 17 Treaded Bolt M12 (axle keep plate)
- Grease Nipple 18
- 19 Keep Plate (rocker pin)
- 20 Lock Washer (rocker keep plate)
- 21 Threaded Bolt M16 (rocker keep plate)
- 22 Mild Steel Rocker Pin 100 mm dia.
- 23 Complete Pendle Wheel & Axle Assembly
 - With press-on 22" x 16" /16" steel banded Solid Rubber single tyres (559x405/405 mm)

